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1. Introduction

Electromagnetic stirring process has been used from late 1970s in Europe and Japan. Various researches about an EMS process started from 1980s after the International Union of Theoretical and Applied Mechanics (IUTAM) symposium held in United Kingdom [1]. In Japan, the EMS process was selected as one of the most innovative future steelmaking technologies by the Iron and Steel Institute of Japan (ISIJ) in 1983. Many researches were focused on application of EMS to the continuous steel casting process and its effects on improvement of structure [2], center-line shrinkage [3], surface property [4], intrusion distribution [5], and segregation [6].
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